

Supplementary Information:

Progress in adsorptive removal of volatile organic compounds by zeolites

**Xiong Yang^{1,2}, Haotu Zhong¹, Wengui Zhang³, Yingshu Liu⁴, Ningqi Sun^{4,5*},
Ruixing Kuang¹, Cong Wang¹, Antao Zhan¹, Junrong Zhang¹, Qiming Tang⁶,
Ziyi Li^{1,2*}**

¹ School of Energy and Environmental Engineering, University of Science and Technology Beijing, Beijing 100083, China

² Beijing Higher Institution Engineering Research Center of Energy Conservation and Environmental Protection, Beijing 100083, China

³ Guangdong Midea Air-Conditioning Equipment Co., Ltd. Foshan 528311, PR China

⁴ Songshan Lake Materials Laboratory, Dongguan 523808, PR China

⁵ Institute of Physics, Chinese Academy of Sciences, Beijing 100190, PR China

⁶ Zhongke Huizhi (Dongguan) Equipment Technology Co., Ltd, Dongguan 523808, PR China

Table S1. Adsorption performance of zeolite molecular sieve on VOCs molecules

Zeolite	Si/Al	VOCs	Concentration	T (°C)	Adsorption amount (mg/g)	References
NaY	5.5	Toluene			11.26	(Yin et al., 2020)
	12.41				128.85	
NaY	2.7	Toluene	0.27mg/L	25	0.2873mL/g	(Zhang et al., 2012b)
Silicalite-1	∞	p-Xylene	392.99ppm	25	147.34	(Cosseron et al., 2013)
chabazite					167.48	
SSZ-23					110.24	
beta					147.34	
ZSM-5	397	Toluene	1000 ppm	30	87	(Wu et al., 2021)
DeAl-50%Y/ZSM-5	92				139	
DeAl-65%Y/ZSM-5	64				136	
ZSM-5_1	300	Toluene	500ppb	25	5.74	(Megías-Sayago et al., 2020)
ZSM-5_2	200				4.95	
ZSM-5_3	150				7.01	
ZSM-5_4	100				6.92	
ZSM-5_5	50				11.01	
ZSM-5_1	300	Xylene	500ppb		18.49	
ZSM-5_2	200				18.6	
ZSM-5_3	150				16.44	
ZSM-5_4	100				18.06	
ZSM-5_5	50				19.97	
NaY	5.5	Toluene	2716ppm		178.6	(Yin et al., 2020)
NH ₄ Y	5.5		,RH=50%		174.3	
SY-0	5.47				168.8	
SY-1	7.16				150.12	
SY-2	9.03				141.47	
SY-3	12.41				132.55	
SY-4	13.75				113.82	
ZSM-5	2100	Toluene		25	0.93mmol/g	(Zaitan et al., 2016)
NaX	1.07	Toluene	800ppm	30	249	(Deng et al., 2020)
USY	23.77				179	
BETA					185	
Silicalite-1	∞				138	
silicalite-1	∞	p-Xylene		25	1.30mmol/g	(Cosseron et al., 2013)
beta					1.17mmol/g	
MCM-41		Toluene	1500ppm	25	262	(Ma and Ruan, 2013)
S-MCM					277	
5A		Benzene	0.064 g/ml Benzene	25	250	(Hussein and

		Toluene	and 0.201 g/ml Toluene		263	Ahmed, 2016)
ZSM-5	2100	Toluene	50 ppm	25	0.93mmol/g	(Zaitan et al., 2016)
NaZSM-5	10	Toluene	8000 ppm	100	0.92mmol/g	(Serra et al., 2012)
Cs7NaZSM-5	10				0.88mmol/g	
NH4ZSM-5	15				0.69	
Cs7HZSM-5	15				0.62	
NH4ZSM-5	140				0.5	
Cs7HZSM-5	140				1.08	
NaMOR	6.5				1.34	
NH4MOR	10				1.07	
X(Na ⁺)	3	Benzene	37.5mg/L.	25	151	(Zhang et al., 2012a)
MFI	470	Toluene	350ppm	45	30.1	(Shen et al., 2021)
	117				33.2	
	60				36.4	
	50				38.2	
	25				63.85	
	25				86.1	
	25				91.66	
BEA	60				58.99	
Y	8.5				165.21	
ZSM-5	316	p-Xylene	10ppm		174.4μmol/g	(Megías-Sayago et al., 2020)
	198				175.5μmol/g	
	132				155.1μmol/g	
	113				170.4μmol/g	
	79				188.4μmol/g	
	316	Toluene			62.3μmol/g	
	198				53.7μmol/g	
	132				76.1μmol/g	
	113				75.1μmol/g	
	79				119.5μmol/g	
ZSM-5	40.5	Toluene		25	95μmol/g	(Wang et al., 2018)
		o-Xylene			15μmol/g	
		1,3,5-Tri methylben zene			2μmol/g	
Y	40	Butyl acetate	4500ppm,RH=0 1000ppm,RH=0 4500ppm,RH=35% 1000ppm,RH=35%	28	71.7 40.3 41.7 25.7	(Bhatia et al., 2009)

ZSM-5	140		4500ppm,RH=0		46.6	
			1000ppm,RH=0		25.7	
			4500ppm,RH=35%		43.4	
			1000ppm,RH=35%		23.7	
Silicalite-1	∞	Acetone		25	106.87	(Cosseron et al.,
pure silica chabazite	∞				166.11	2013)
zeolite						
SSZ-23	-				124.87	
Beta	-				159.14	
ZSM-5	397	Methyl	1000 ppm	30	122	(Wu et al., 2021)
DeAl-50%Y/ZSM-5	92	ethyl			113	
DeAl-65%Y/ZSM-5	64	ketone			97	
		(MEK)				
ZSM-5	397	Isopropyl	1000 ppm	30	62	(Wu et al., 2021)
DeAl-50%Y/ZSM-5	92	alcohol			42	
DeAl-65%Y/ZSM-5	64				28	
H-MOR	230	Toluene		25	61.73	(Brodu et al.,
H-FAU	13.8				108.73	2015)
Na-Z	360				46.99	
H-Z	2100				46.07	

REFERENCES

- Bhatia, S., Abdullah, A.Z., Wong, C.T. (2009). Adsorption of butyl acetate in air over silver-loaded Y and ZSM-5 zeolites: experimental and modelling studies. *J Hazard Mater* 163, 73-81. <https://doi.org/10.1016/j.jhazmat.2008.06.055>
- Brodu, N., Sochard, S., Andriantsiferana, C., Pic, J.S., Manero, M.H. (2015). Fixed-bed adsorption of toluene on high silica zeolites: experiments and mathematical modelling using LDF approximation and a multisite model. *Environ Technol* 36, 1807-1818. <https://doi.org/10.1080/09593330.2015.1012181>
- Cosseron, A.F., Daou, T.J., Tzanis, L., Nouali, H., Deroche, I., Coasne, B., Tchamber, V. (2013). Adsorption of volatile organic compounds in pure silica CHA, *BEA, MFI and STT-type zeolites. *Microporous and Mesoporous Materials* 173, 147-154. <https://doi.org/10.1016/j.micromeso.2013.02.009>
- Deng, H., Pan, T., Zhang, Y., Wang, L., Wu, Q., Ma, J., Shan, W., He, H. (2020). Adsorptive removal of toluene and dichloromethane from humid exhaust on MFI, BEA and FAU zeolites: An experimental and theoretical study. *Chemical Engineering Journal* 394. <https://doi.org/10.1016/j.cej.2020.124986>
- Hussein, M.S., Ahmed, M.J. (2016). Fixed bed and batch adsorption of benzene and toluene from aromatic hydrocarbons on 5A molecular sieve zeolite. *Materials Chemistry and Physics* 181, 512-517. <https://doi.org/10.1016/j.matchemphys.2016.06.088>
- Ma, C.-M., Ruan, R.-T. (2013). Adsorption of toluene on mesoporous materials from waste solar panel as silica source. *Applied Clay Science* 80-81, 196-201. <https://doi.org/10.1016/j.clay.2013.03.017>
- Megías-Sayago, C., Lara-Ibeas, I., Wang, Q., Le Calvé, S., Louis, B. (2020). Volatile organic compounds (VOCs) removal capacity of ZSM-5 zeolite adsorbents for near real-time BTEX detection. *Journal of Environmental Chemical Engineering* 8. <https://doi.org/10.1016/j.jece.2020.103724>
- Serra, R.M., Miró, E.E., Bolcatto, P., Boix, A.V. (2012). Experimental and theoretical studies about the adsorption of toluene on ZSM5 and mordenite zeolites modified with Cs. *Microporous and Mesoporous Materials* 147, 17-29. <https://doi.org/10.1016/j.micromeso.2011.05.016>
- Shen, X., Du, X., Yang, D., Ran, J., Yang, Z., Chen, Y. (2021). Influence of physical structures and chemical modification on VOCs adsorption characteristics of molecular sieves. *Journal of Environmental Chemical Engineering* 9. <https://doi.org/10.1016/j.jece.2021.106729>
- Wang, Y., Yang, D., Li, S., Chen, M., Guo, L., Zhou, J. (2018). Ru/hierarchical HZSM-5 zeolite as efficient bi-functional adsorbent/catalyst for bulky aromatic VOCs elimination. *Microporous and Mesoporous Materials* 258, 17-25. <https://doi.org/10.1016/j.micromeso.2017.08.052>
- Wu, S., Wang, Y., Sun, C., Zhao, T., Zhao, J., Wang, Z., Liu, W., Lu, J., Shi, M., Zhao, A., Bu, L., Wang, Z., Yang, M., Zhi, Y. (2021). Novel preparation of binder-free Y/ZSM-5 zeolite composites for VOCs adsorption. *Chemical Engineering Journal* 417. <https://doi.org/10.1016/j.cej.2021.129172>
- Yin, T., Meng, X., Jin, L., Yang, C., Liu, N., Shi, L. (2020). Prepared hydrophobic Y zeolite for adsorbing toluene in humid environment. *Microporous and Mesoporous Materials* 305. <https://doi.org/10.1016/j.micromeso.2020.110327>

- Zaitan, H., Manero, M.H., Valdes, H. (2016). Application of high silica zeolite ZSM-5 in a hybrid treatment process based on sequential adsorption and ozonation for VOCs elimination. *J Environ Sci (China)* 41, 59-68. <https://doi.org/10.1016/j.jes.2015.05.021>
- Zhang, B., Chen, Y., Wei, L., Zu, Z. (2012a). Preparation of molecular sieve X from coal fly ash for the adsorption of volatile organic compounds. *Microporous and Mesoporous Materials* 156, 36-39. <https://doi.org/10.1016/j.micromeso.2012.02.016>
- Zhang, W., Qu, Z., Li, X., Wang, Y., Ma, D., Wu, J. (2012b). Comparison of dynamic adsorption/desorption characteristics of toluene on different porous materials. *Journal of Environmental Sciences* 24, 520-528. [https://doi.org/10.1016/s1001-0742\(11\)60751-1](https://doi.org/10.1016/s1001-0742(11)60751-1)