

SUPPLEMENTARY MATERIALS

Formation characteristics of PCDD/Fs in the co-combustion and pyrolysis process of coal and sewage sludge

Mumin Rao¹, Xiangbo Zou¹, Ji Ye¹, Yunfeng Ma^{2}, Tieying Mao²,**

Xiaoqing Lin^{2*}, Xiaodong Li², Jianhua Yan², Shiwei Qin¹, Cao Kuang¹

¹ *Guangdong Energy Group Science and Technology Research Institute Co., Ltd. Guangzhou
510630, China*

² *State Key Laboratory for Clean Energy Utilization, Institute for Thermal Power
Engineering, Zhejiang University, Hangzhou 310027, China*

* Corresponding author. Tel: +86-15868123667; Fax: +86 571 8795 2428

E-mail address: linxiaoqing@zju.edu.cn

** Corresponding author. Tel: +86-19858118591; Fax: +86 571 8795 1852

E-mail address: happyjoe@zju.edu.cn

Table S1. The proximate and ultimate analysis of coal and sewage sludge (%).

Samples	Proximate analysis				Ultimate analysis				
	Mad	Aad	Vad	Fcad	Cad	Had	Nad	St,ad	Oad
Coal	5.69	11.75	28.26	54.3	66.73	3.3	0.74	0.51	11.28
Sewage sludge	54.44	30.06	13.68	1.82	6.04	0.89	0.59	0.88	7.09

Table S2. The relative importance of PCDD/F congeners (%) .

Isomer	S-P	S-C	M-0%	M-2.5%	M-5%
TCDD					
1,3,6,8-	3.4	19.3	41.1	33.9	2.2
1,3,7,9-	2.4	10.4	22.0	20.8	3.4
1,3,6,9-	1.4	1.7	2.8	2.3	3.8
1,4,6,9-	0.1	0.3	1.5	1.1	3.8
1,2,4,7/1,2,4,8/1,2,4,6/1,2,4,9-	1.3	2.6	3.9	4.8	10.3
1,3,7,8-	1.2	2.5	3.5	4.2	4.2
1,2,6,8-	0.7	1.3	1.8	3.2	5.2
1,4,7,8-	0.1	0.0	1.3	0.9	11.1
1,2,7,9-	0.9	1.4	3.4	2.0	21.1
1,2,3,4/1,2,6,9-	0.3	1.5	3.2	2.6	6.9
1,2,3,6-	0.2	1.2	3.3	4.2	2.1
1,2,3,7/1,2,3,8-	50.2	28.9	4.2	8.8	8.4
1,2,3,9-	36.4	26.5	1.0	1.3	5.2
2,3,7,8-	0.6	0.9	2.6	4.9	4.0
1,2,7,8-	0.6	0.8	1.5	0.6	2.4
1,2,6,7-	0.2	0.3	1.3	1.0	3.4
1,2,8,9-	0.2	0.5	1.6	3.2	2.5
PeCDD					
	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,4,7,9/1,2,4,6,8-	91.5	87.8	69.1	87.6	88.7
1,2,4,6,9-	0.8	0.3	1.2	0.9	3.6
1,2,3,6,8-	0.6	5.0	10.3	3.9	0.7
1,2,4,7,8-	0.5	0.4	1.2	0.7	0.8
1,2,3,7,9-	2.6	3.5	7.2	2.9	2.2
1,2,3,6,9/1,2,4,6,7/1,2,4,8,9-	0.8	0.6	1.8	1.1	0.5
1,2,3,4,7/1,2,3,4,6-	0.5	1.3	4.3	1.2	0.6
1,2,3,7,8-	2.1	0.6	1.1	1.0	0.9
1,2,3,6,7-	0.3	0.3	2.8	0.5	1.1
1,2,3,8,9-	0.3	0.2	1.1	0.3	0.9
HxCDD					
	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,4,6,7,9/1,2,4,6,8,9-	13.7	6.4	2.3	4.8	12.0
1,2,3,4,6,8-	37.7	62.6	18.0	14.9	37.1
1,2,3,6,7,9/1,2,3,6,8,9-	25.3	13.8	38.9	39.3	19.7
1,2,3,4,6,9-	1.7	1.7	20.6	17.3	8.7
1,2,3,4,7,8-	2.8	2.8	2.4	3.4	3.4
1,2,3,6,7,8-	8.2	5.0	4.4	4.8	4.7
1,2,3,4,6,7-	2.6	2.5	5.0	7.8	7.4
1,2,3,7,8,9-	8.0	5.2	8.3	7.8	7.0
HpCDD					
	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,3,4,6,7,9-	48.3	48.0	51.6	58.3	52.1
1,2,3,4,6,7,8-	51.7	52.0	48.4	41.7	47.9

OCDD	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,3,4,6,7,8,9-	9.1	22.1	46.4	42.5	9.3
TCDF	S-P	S-C	M-0%	M-2.5%	M-5%
1,3,6,8-	4.1	3.8	3.5	3.9	4.3
1,4,6,8-	1.9	2.1	7.6	3.1	2.8
2,4,6,8-	8.7	4.3	10.1	2.9	2.7
1,2,4,7/1,3,4,7/1,3,7,8/1,3,4,6/1,2,4,6-	9.5	11.6	11.1	14.3	14.1
1,3,6,7/1,3,4,8/1,3,7,9/1,2,4,8-	7.2	8.1	9.0	9.4	10.4
1,2,6,8-	3.8	3.5	2.1	3.8	3.8
1,4,6,7-	1.2	1.2	1.1	2.1	2.3
1,4,7,8-	1.9	2.2	1.9	3.0	3.8
1,3,6,9/1,2,3,7-	9.6	9.2	3.9	7.3	6.8
2,4,6,7-	5.2	3.6	1.6	3.0	3.4
1,2,3,8/1,2,3,6/1,4,6,9/1,6,7,8/1,2,3,4/2,3,6,8-	18.8	21.6	5.9	12.3	11.0
1,2,7,8/1,3,4,9-	3.8	4.4	5.7	5.9	7.6
1,2,6,7-	2.0	2.3	4.8	4.1	4.1
2,3,4,6/1,2,4,9-	2.5	2.2	4.1	2.5	0.9
2,3,4,7/1,2,7,9-	3.2	3.8	3.8	3.2	3.3
2,3,4,8-	5.2	3.9	2.2	1.8	2.0
2,3,7,8-	1.8	1.7	3.4	2.5	3.2
2,3,6,7/3,4,6,7-	6.6	6.8	12.4	8.8	7.4
1,2,6,9-	1.1	1.0	4.1	2.0	1.6
1,2,3,9-	1.0	1.5	1.2	3.1	2.7
1,2,8,9-	0.8	1.3	0.5	1.1	1.7
PeCDF	S-P	S-C	M-0%	M-2.5%	M-5%
1,3,6,7,8/1,3,4,6,7/1,2,4,6,7-	2.4	5.6	9.1	7.7	3.9
1,2,3,6,8/1,3,4,7,8/1,2,4,7,8-	41.9	44.4	29.9	34.1	49.4
1,4,6,7,8-	38.8	22.5	6.3	20.6	29.5
1,3,4,7,9-	5.0	0.4	4.4	2.4	1.5
1,2,4,7,9/1,3,4,6,9-	3.0	1.0	2.5	1.7	0.8
1,2,3,4,6-	0.8	6.6	6.2	4.4	2.1
2,3,4,6,8/1,2,4,6,9/1,2,3,4,7-	0.8	1.9	3.4	2.6	1.1
1,2,3,4,8-	0.8	2.9	2.9	1.9	0.5
1,2,3,7,8-	1.1	2.1	5.8	4.2	2.5
1,2,3,6,7/1,2,6,7,8-	1.8	3.7	8.3	5.6	2.5
1,2,3,7,9-	0.4	0.5	1.9	1.4	1.0
1,2,6,7,9-	0.2	0.3	2.2	1.7	0.3
1,2,3,6,9/2,3,4,6,7-	1.8	4.1	7.9	6.0	2.7
2,3,4,7,8/1,2,4,8,9-	0.8	3.1	4.9	3.5	1.1
1,2,3,4,9-	0.3	0.7	2.3	1.6	0.7
1,2,3,8,9-	0.0	0.2	2.2	0.6	0.5
HxCDF	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,3,4,6,8-	10.6	13.8	7.5	8.8	8.8
1,3,4,6,7,8/1,2,4,6,7,8-	26.6	24.1	26.0	24.2	24.7

1,3,4,6,7,9-	1.9	2.7	3.5	4.8	4.2
1,2,4,6,7,9-	3.2	3.7	6.2	4.4	4.3
1,2,4,6,8,9-	1.4	2.4	3.1	2.7	2.8
1,2,3,4,6,7-	13.7	12.3	13.3	12.4	12.7
1,2,3,4,7,8-	9.3	8.4	7.2	6.8	6.8
1,2,3,6,7,8-	10.0	8.8	8.5	8.0	9.7
1,2,3,4,7,9-	2.8	3.1	4.0	6.6	5.9
1,2,3,4,6,9-	2.5	3.3	4.0	4.7	4.1
1,2,3,6,7,9-	2.7	2.4	5.7	6.1	5.3
2,3,4,6,7,8/1,2,3,6,8,9-	4.1	4.0	3.2	2.5	3.1
1,2,3,7,8,9/1,2,3,4,8,9-	11.2	10.8	7.8	8.1	7.6
HpCDF	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,3,4,6,7,8-	61.0	60.1	47.2	43.0	50.3
1,2,3,4,6,7,9-	15.4	15.4	13.9	17.0	15.4
1,2,3,4,6,8,9-	12.6	14.4	28.4	28.7	23.6
1,2,3,4,7,8,9-	11.0	10.1	10.5	11.3	10.8
OCDF	S-P	S-C	M-0%	M-2.5%	M-5%
1,2,3,4,6,7,8,9-	41.2	48.4	54.2	66.9	71.7

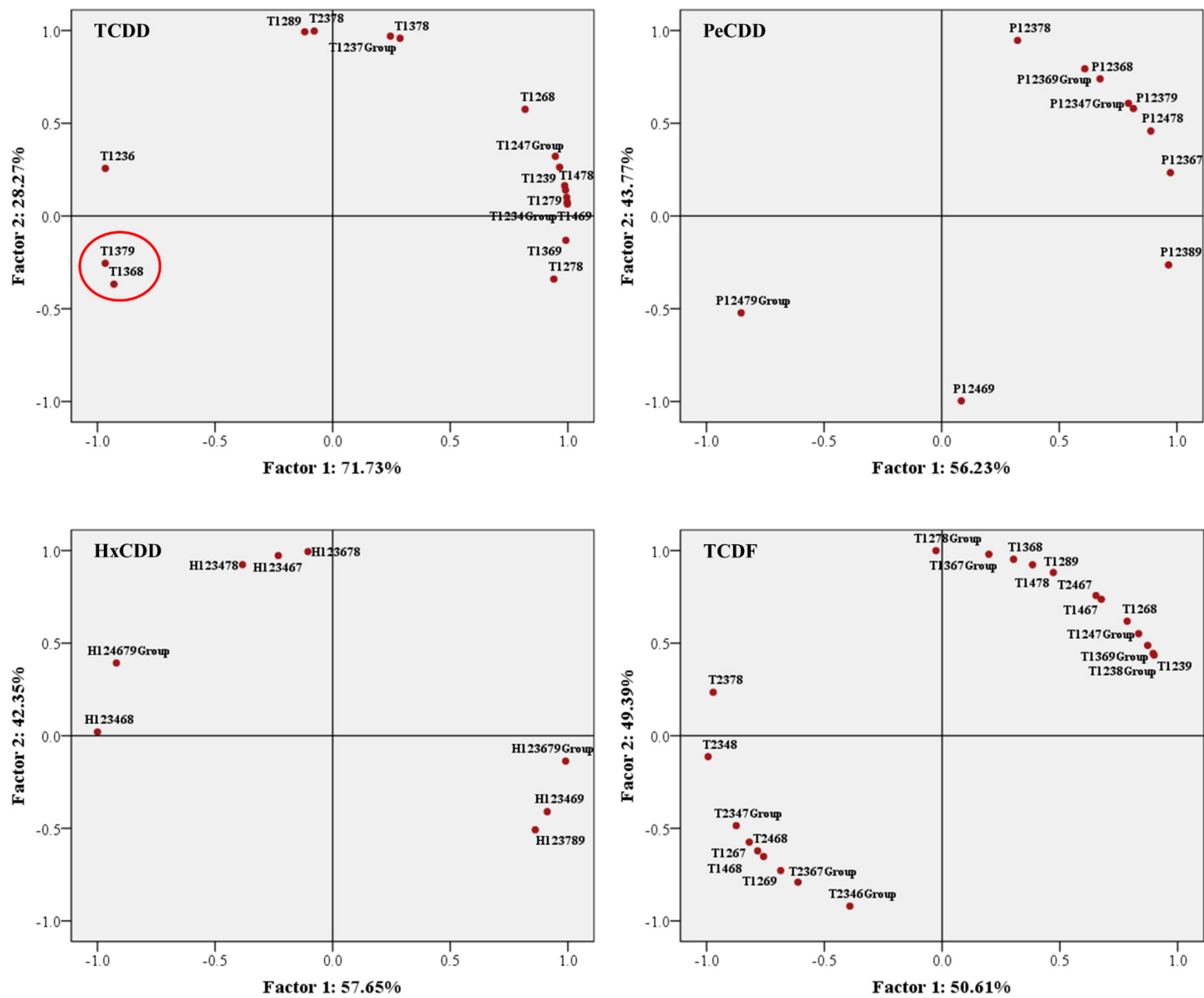


Figure S1. Principal component analysis results of TCDD, PeCDD, HxCDD and TCDF congeners.